



# Priority Service Maintenance Program

## PREVENTIVE MAINTENANCE



# F-SERIES

## Fleet Value

OF QUALITY PARTS AT COMPETITIVE PRICES

**SERVICE INTERVALS TO 100,000 MILES**  
REPEAT AFTER 100,000 AT 10,000 INTERVALS

	10,000 Miles/ 16,000 KM	20,000 Miles/ 32,000 KM	30,000 Miles/ 48,000 KM	40,000 Miles/ 64,000 KM	50,000 Miles/ 80,000 KM	60,000 Miles/ 96,000 KM	70,000 Miles/ 112,000 KM	80,000 Miles/ 128,000 KM	90,000 Miles/ 144,000 KM	100,000 Miles/ 160,000 KM
Engine noise check	I	I	I	I	I	I	I	I	I	I
Valve lash					A					A
Engine oil & oil filter	R	R	R	R	R	R	R	R	R	R
Fuel filter	R	R	R	R	R	R	R	R	R	R
Pre-fuel filter/water separator	R	R	R	R	R	R	R	R	R	R
Air cleaner filter	I	I	I	I	I	I	I	I	I	I
Damage to air intake ducts and hoses	I	I	I	I	I	I	I	I	I	I
Drive belts	I	I	I	I	I	I	I	I	I	I
Engine bolt torques (motor mounts / bell housing)										
Rotate tires	R/T	R/T	R/T	R/T	R/T	R/T	R/T	R/T	R/T	R/T
Engine cooling system	I	I	I	I	I	I	I	I	I	I
Engine coolant	I	I	I	I	R	I	I	I	I	R
Exhaust system	I	I	I	I	I	I	I	I	I	I
DPF (clean filter)										C
DPF (pressure difference sensor 0 point adjustment)										A
DPF (pressure difference sensor hose)										T
Fuel line system	I	I	I	I	I	I	I	I	I	I
Brake lining for wear	I	I	I	I	I	I	I	I	I	I
Brake drum for wear and damage	I	I	I	I	I	I	I	I	I	I
Brake line and hoses	I	I	I	I	I	I	I	I	I	I
Automatic transmission fluid**	I	I	I	I	I	I	I	I	I	R
Automatic transmission filter**	I	I	I	I	I	I	I	I	I	R
Differential gear oil	I	I	I	I	R	I	I	I	I	R
Power steering fluid	I	I	I	I	R	I	I	I	I	R
Power steering oil hoses	I	I	I	I	I	I	I	I	I	I
Steering wheel free play	I	I	I	I	I	I	I	I	I	I
Steering gear box torque					A					A
Driveshaft flange torque	T	T	T	T	T	T	T	T	T	T
Driveshaft lubrication	L	L	L	L	L	L	L	L	L	L
Steering Shaft	L	L	L	L	L	L	L	L	L	L
Leaf spring U-bolt torque	T	T	T	T	T	T	T	T	T	T
Wheel nut torque	T	T	T	T	T	T	T	T	T	T
King pin	L	L	L	L	L	L	L	L	L	L
Wheel hub bearing oil (front)	I	I	R	I	I	R	I	I	R	I
Air conditioner blower filter	I	I	I	I	I	I	I	I	I	I
Exhaust injector										C
DEF supply pump filter element										R
Starter										
Rear spring slip pad lube	L	L	L	L	L	L	L	L	L	L
Function of brake valves	I	I	I	I	I	I	I	I	I	I
Parking brake value and rubber parts	I	I	I	I	I	I	I	I	I	I
Air brake auto slack adjuster pin and grease fitting	L	L	L	L	L	L	L	L	L	L
Clevis pin and camshaft grease fitting	L	L	L	L	L	L	L	L	L	L
Air brake chamber	I	I	I	I	I	I	I	I	I	I
Air dryer filter										R
Drag link ball joint	L	L	L	L	L	L	L	L	L	L
Air compressor, governor and unloader value functions										I
<b>ADDITIONAL SERVICES FOR PSMP</b>										
Vehicle Health Report	D	D	D	D	D	D	D	D	D	D
Under cab visual inspection	I	I	I	I	I	I	I	I	I	I
Interior lighting, horn, wipers switches and controls	I	I	I	I	I	I	I	I	I	I
Radio, A/C, heater, warning lights	I	I	I	I	I	I	I	I	I	I
Seat belts, shifter, parking brake, pedals	I	I	I	I	I	I	I	I	I	I
Lube door hinges	L	L	L	L	L	L	L	L	L	L
Torque body bolts	T	T	T	T	T	T	T	T	T	T
Windshield washer solvent	I	I	I	I	I	I	I	I	I	I
Windshield wiper blades	I	I	R	I	I	R	I	I	R	I
Cab lighting, mirrors, glass	I	I	I	I	I	I	I	I	I	I
Battery terminals (clean, apply grease)	L	L	L	L	L	L	L	L	L	L
Rear body doors, hinges, liftgate, body lights	L	L	L	L	L	L	L	L	L	L
Refrigeration or other accessory inspection	I	I	I	I	I	I	I	I	I	I
Top off all fluids	I	I	I	I	I	I	I	I	I	I
<b>COMPLIANCE ITEMS</b>										
DOT safety kit	I	I	I	I	I	I	I	I	I	I
DEF fluid	I	I	I	I	I	I	I	I	I	I
Mud flaps	I	I	I	I	I	I	I	I	I	I
Chassis or exterior body damage	I	I	I	I	I	I	I	I	I	I
Liftgate repairs	I	I	I	I	I	I	I	I	I	I
Internal body repairs	I	I	I	I	I	I	I	I	I	I
Refrigeration or other accessory repairs	I	I	I	I	I	I	I	I	I	I
Other items	I	I	I	I	I	I	I	I	I	I

A=Adjustment • C=Clean • D=Download • I=Inspection • L=Lubrication • R=Replace • R/T=Rotate and Torque • T=Torque

\*=100,000 miles or 3,000 Hours • \*\* = Allison Procedures

Services shown in red letters reflect additional services provided under the PSMP program that are in addition to the service procedures specified in the vehicle owner's manual.

### Record tire tread depth

LF=  /32nds LRI=  /32nds LRO=  /32nds  
RF=  /32nds RRI=  /32nds RRO=  /32nds

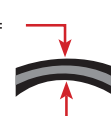
### Record estimated remaining front brake shoe life

LF lower lining=  /32nds  
RF lower lining=  /32nds

### Record estimated remaining rear brake shoe life

LR lower lining=  /32nds  
RR lower lining=  /32nds

orig. thick =  
0.25 inch



orig. thick =  
0.25 inch

